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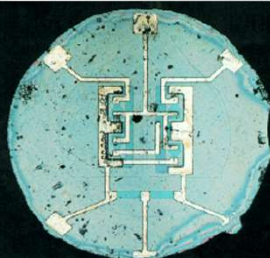
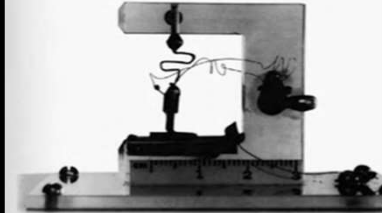
www.iannaccone.org

@iannak1

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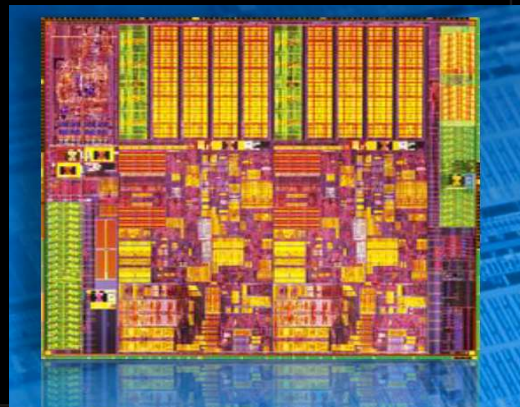
Il motore dell'IT

1947 - transistor



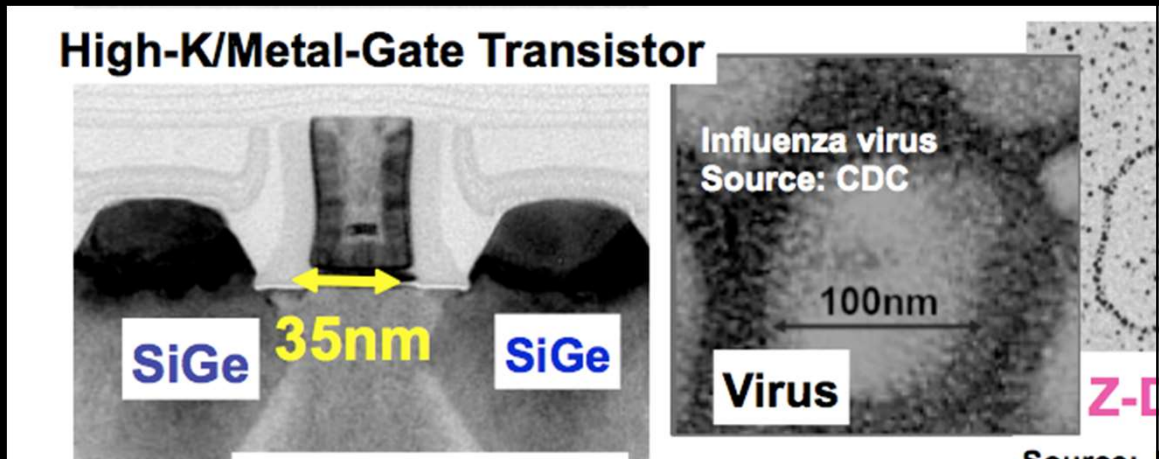
1961- first chip

2012 Intel Core i7
3B transistors – 22 nm



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Nanotransistors are smaller than a virus



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Why do we need all these transistors?

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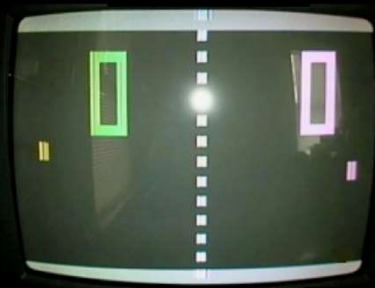
Why do we need all these transistors?



Atari PONG (1976)
3000 transistors

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Why do we need all these transistors?



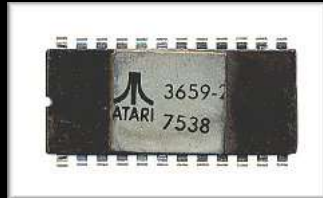
Atari PONG (1976)
3000 transistors



FIFA 14
(2013)
500+ millions transistors

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Why do we need all these transistors?



Atari PONG (1976)
Atari 3659-1C
3000 transistors

<http://www.pong-story.com>

Main SoC

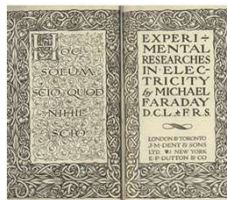
- 363 mm²
- 28 nm TSMC HPM
- 5 billion transistors
- 47 Mbytes of storage on chip
- Power islands and clock gating to 2.5% of full power



FIFA 14 (2013)
XBox one – PSP 4
5 Billion transistors
8 Jaguar cores

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1833 - Michael Faraday – natural philosopher



First observation of semiconductor effect

I have lately met with an extraordinary case ... which is in direct contrast with the influence of heat upon metallic bodies ... On applying a lamp ... the conducting power rose rapidly with the heat ... On removing the lamp and allowing the heat to fall, the effects were reversed.

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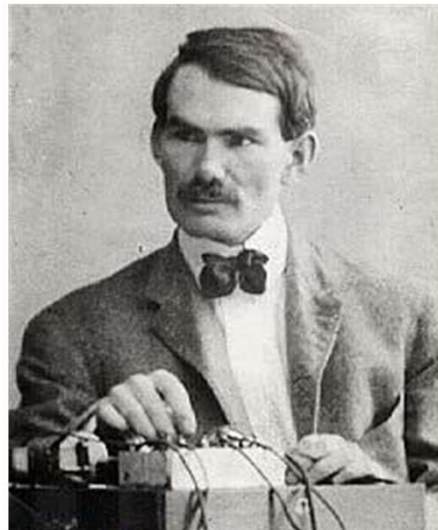
Vacuum Diode - John Fleming – 1904



<http://history-computer.com/ModernComputer/Basis/diode.html>

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“Audion” (triode) – Lee De Forest - 1906



<http://history-computer.com/ModernComputer/Basis/audion.html>

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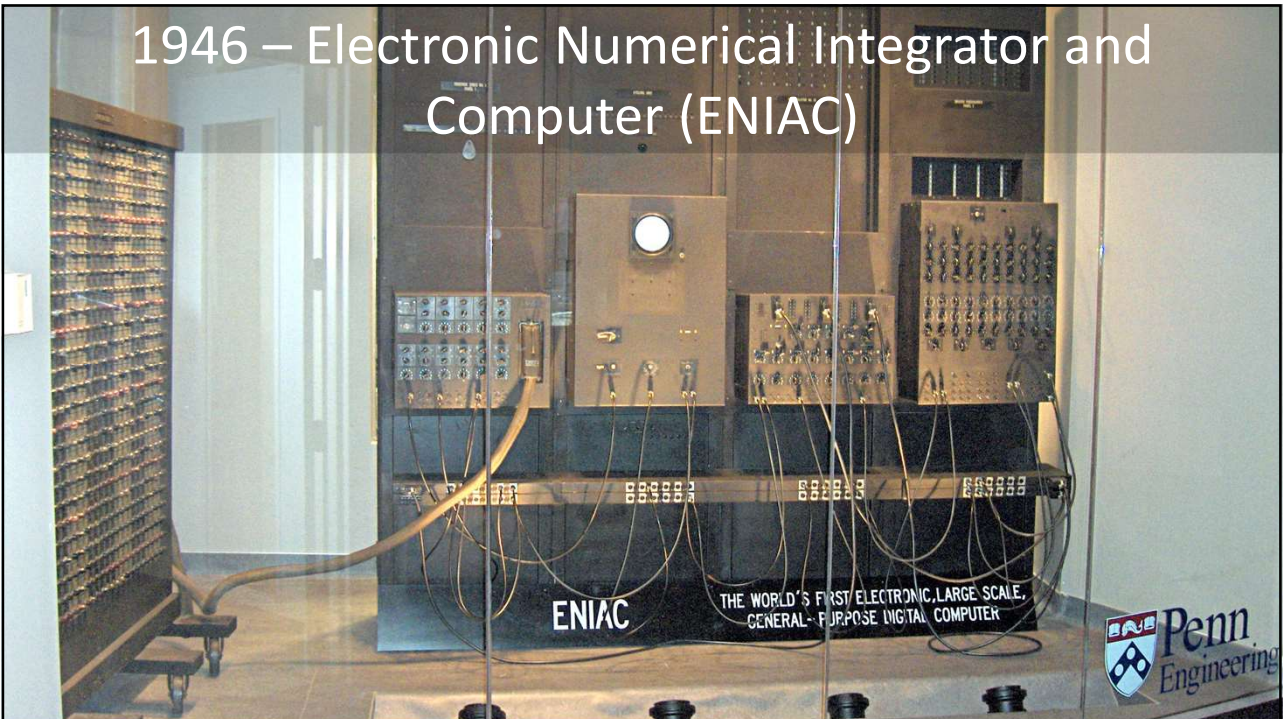
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1940 Magnetron (for long-range Radar)



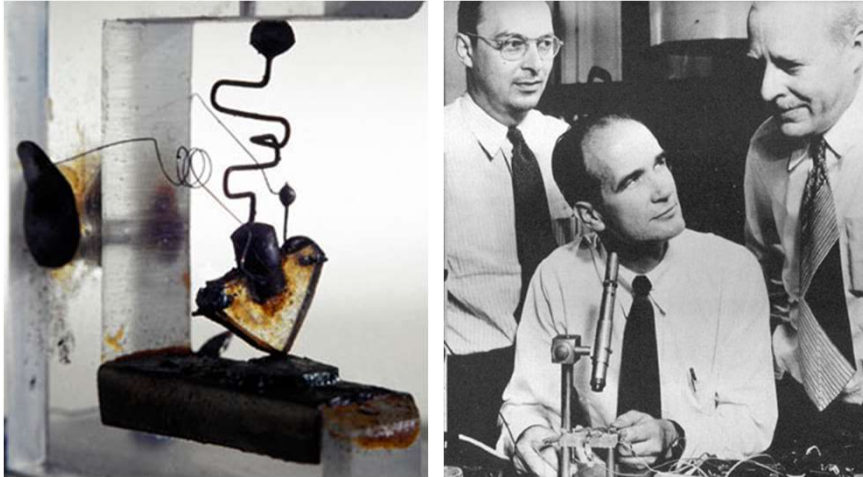
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1946 – Electronic Numerical Integrator and Computer (ENIAC)



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Point-contact Transistor – Bardeen, Brattain, Shockley – 1948



<http://history-computer.com/ModernComputer/Basis/transistor.html>

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First transistor applications



Hearing aid 1952



TR52 Transistor Radio, 1955

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Integrated Circuit– 1958 J. Kilby (Nobel 2000), R. Noyce

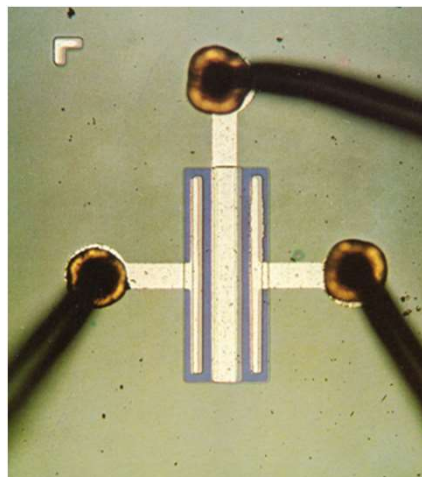
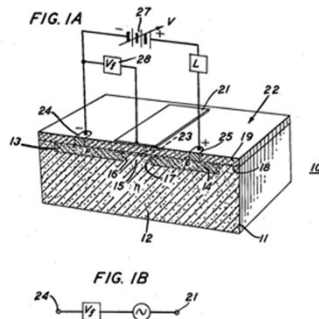


<http://history-computer.com/ModernComputer/Basis/IC.html>

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MOSFET demonstrated 1960, Atalla & Kahng

g. 27, 1963 DAWON KAHNG 3,102,2
ELECTRIC FIELD CONTROLLED SEMICONDUCTOR DEVICE
Filed May 31, 1960



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Moore's law, 1965

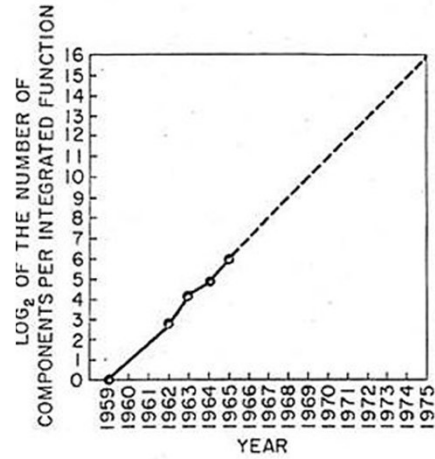
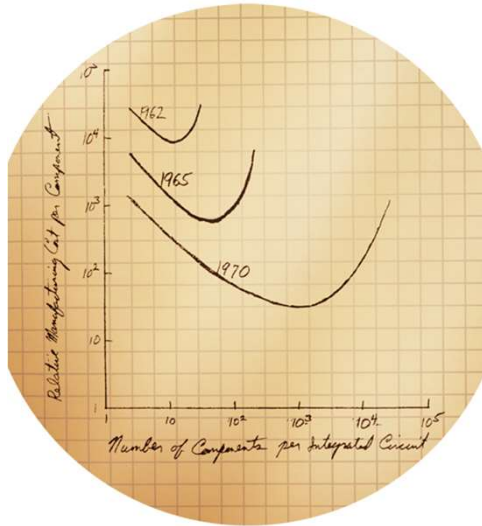
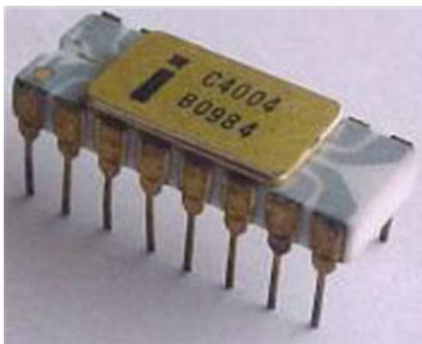


Fig. 2 Number of components per integrated function for minimum cost per component extrapolated vs time.

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4004 Microprocessor – 1970 – Intel (Hoff, Faggin, Mazor)

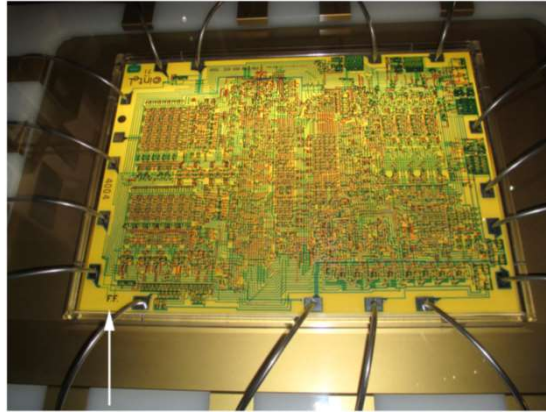


4004
2300 PMOS – 10 μm process
108 KHz
3 mm x 4 mm

<http://history-computer.com/ModernComputer/Basis/microprocessor.html>

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4004 Microprocessor – 1970 – Intel (Hoff, Faggin, Mazor)



4004
2300 PMOS – 10 μ m process
108 KHz
3 mm x 4 mm
<http://www.intel4004.com/sign.htm>

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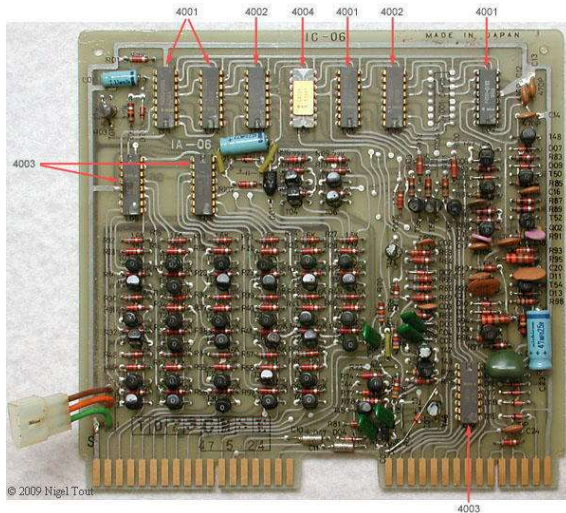
Busicom 141-PF calculator (NCR 18-36)



http://www.vintagecalculators.com/html/busicom_141-pf_and_intel_4004.html

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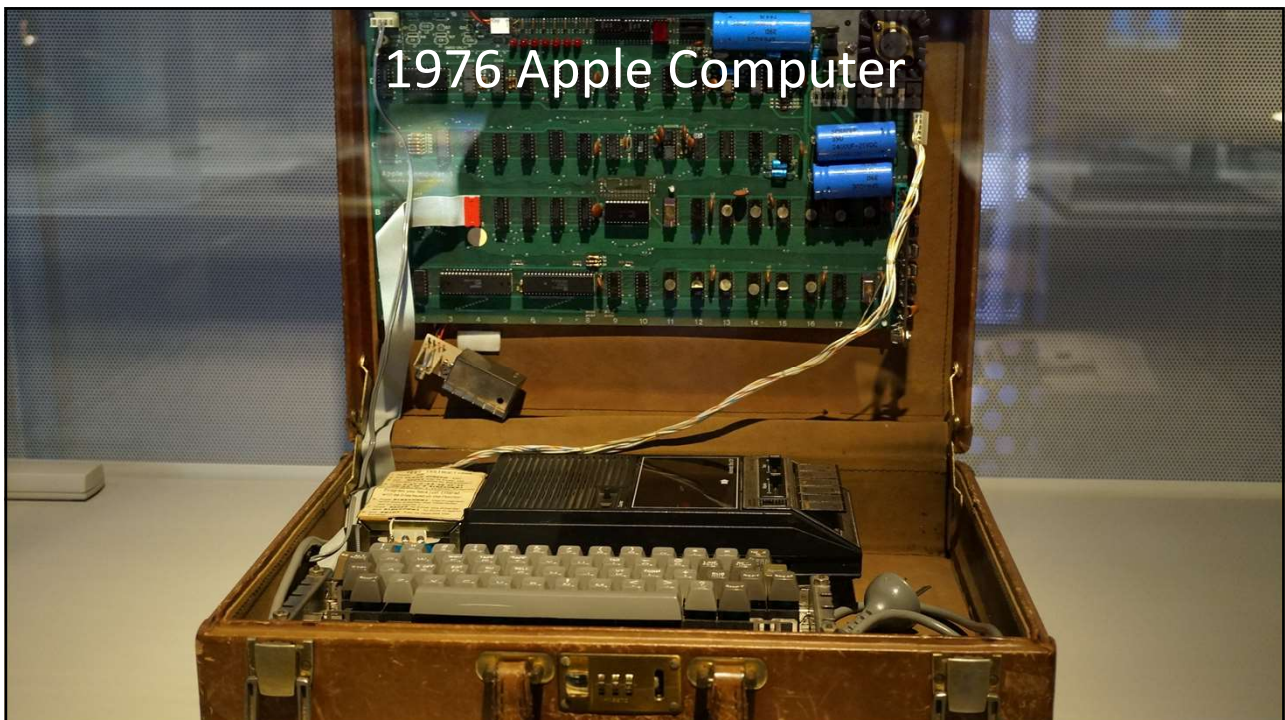
Busicom 141-PF board



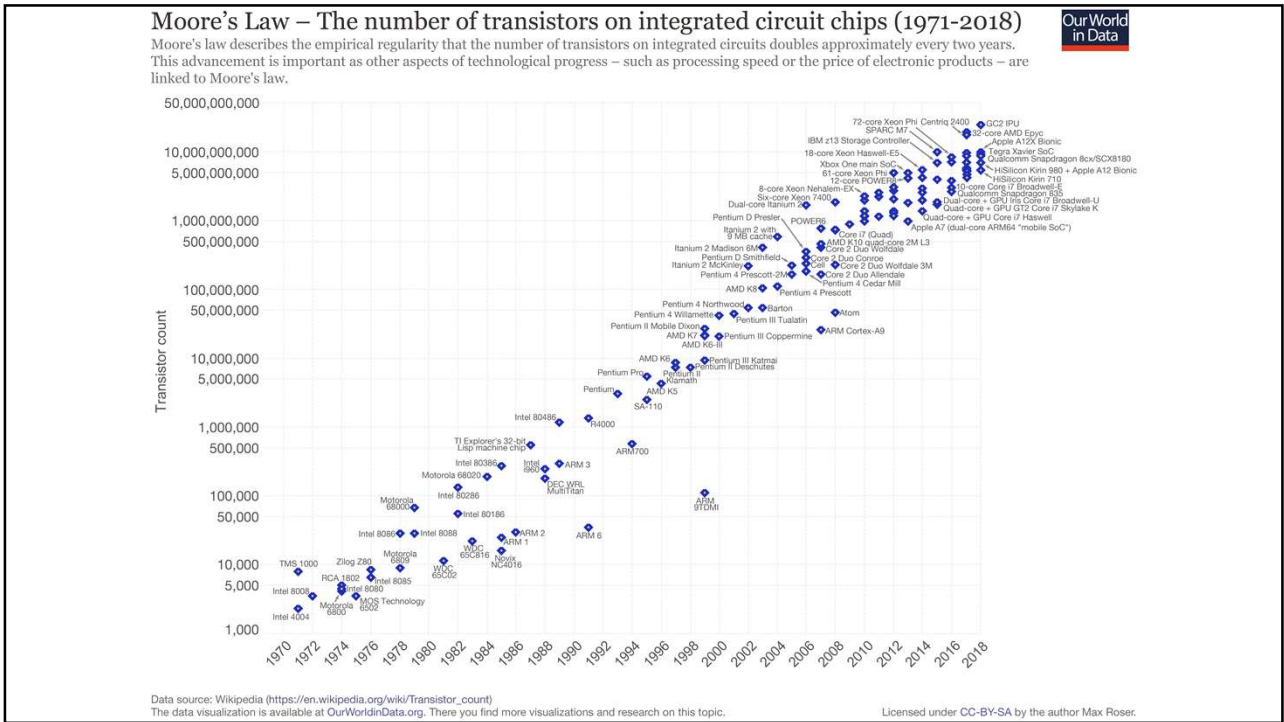
- 4 x 4001
- (2048-bit ROM, mask programmable)
- 2 x 4002 (320-bit RAM).
- 3 x 4003, 10-bit shift register
- 4004, 4-bit CPU

http://www.vintagecalculators.com/html/busicom_141-pf_and_intel_4004.html

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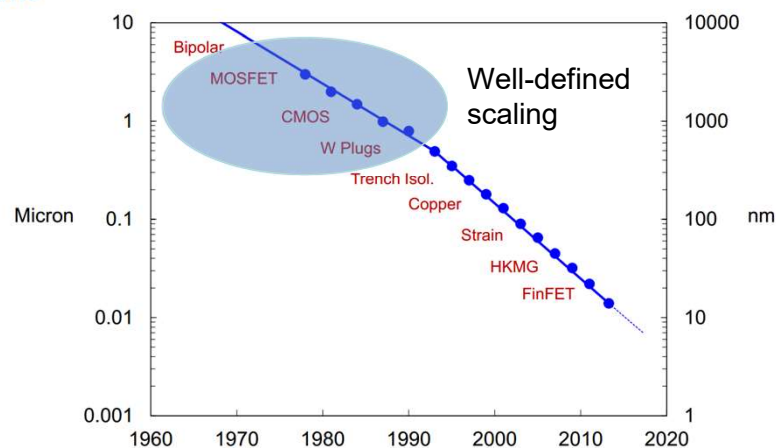
Dennard's scaling rules

Parameter	Sensitivity	Dennard Scaling
L: Length		1/S
W: Width		1/S
t_{ox} : gate oxide thickness		1/S
V_{DD} : supply voltage		1/S
V_t : threshold voltage		1/S
NA: substrate doping		S
β	$W/(Lt_{ox})$	S
I_{on} : ON current	$\beta(V_{DD}-V_t)^2$	1/S
R: effective resistance	V_{DD}/I_{on}	1
C: gate capacitance	WL/t_{ox}	1/S
τ : gate delay	RC	1/S
f: clock frequency	$1/\tau$	S
E: switching energy / gate	CV_{DD}^2	1/S ³
P: switching power / gate	Ef	1/S ²
A: area per gate	WL	1/S ²
Switching power density	P/A	1
Switching current density	I_{on}/A	S

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Well-defined scaling for 30 years

(EP1) Moore's Law Challenges Below 10nm: Technology, Design and Economic Implications



Courtesy of INTEL

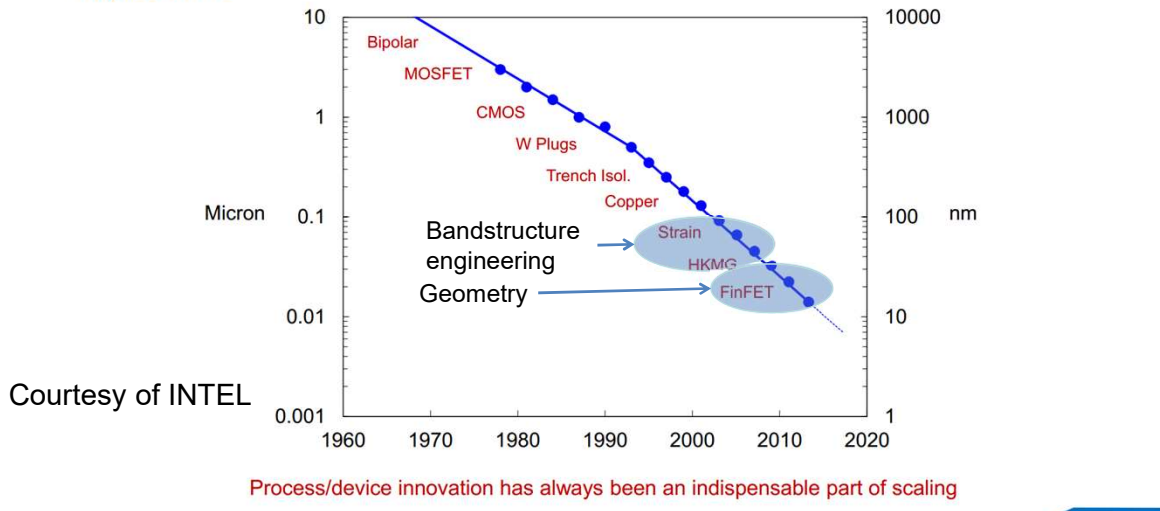
Process/device innovation has always been an indispensable part of scaling



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[nano]scaling needs innovation in materials/geometry

(EP1) Moore's Law Challenges Below 10nm: Technology, Design and Economic Implications



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Materials and geometry innovation are common in silicon technology (courtesy of INTEL)

Transistor Innovations Enable Technology Cadence

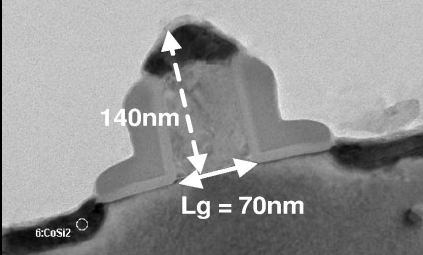
2003	2005	2007	2009	2011
90 nm	65 nm	45 nm	32 nm	22 nm
Invented SiGe Strained Silicon	2 nd Gen. SiGe Strained Silicon	Invented Gate-Last High-k Metal Gate	2 nd Gen. Gate-Last High-k Metal Gate	First to Implement Tri-Gate
Strained Silicon		High k Metal gate		Tri-Gate

At the nm scale boundaries between materials and device are blurred

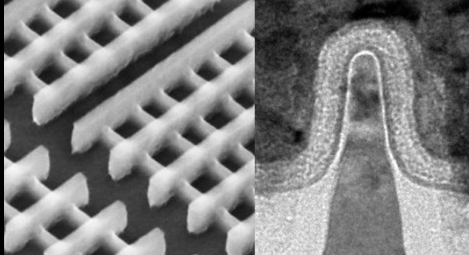
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Not your dad's transistor

(neither your elder brother's one)



2001
130 nm
Silicon
SiO₂ – poly gate
Planar [2D]

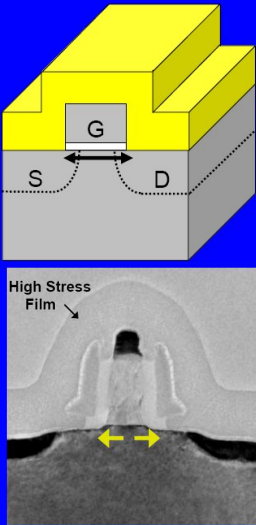


2011
22 nm
Strained silicon/Ge
High K/Metal gate
3D

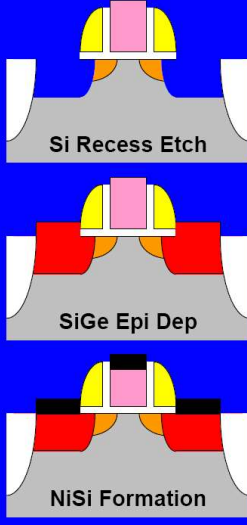
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Strained silicon

nMOSFET tensile uniaxial



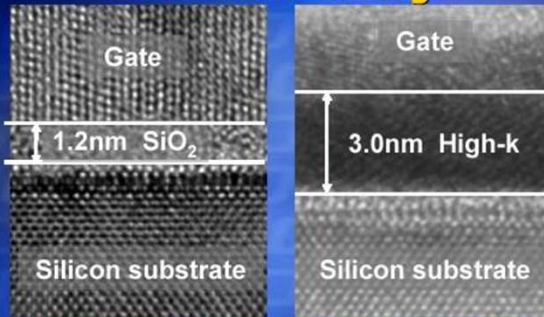
pMOSFET compressive uniaxial



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• You

High-k Dielectric reduces leakage substantially



Benefits compared to current process technologies

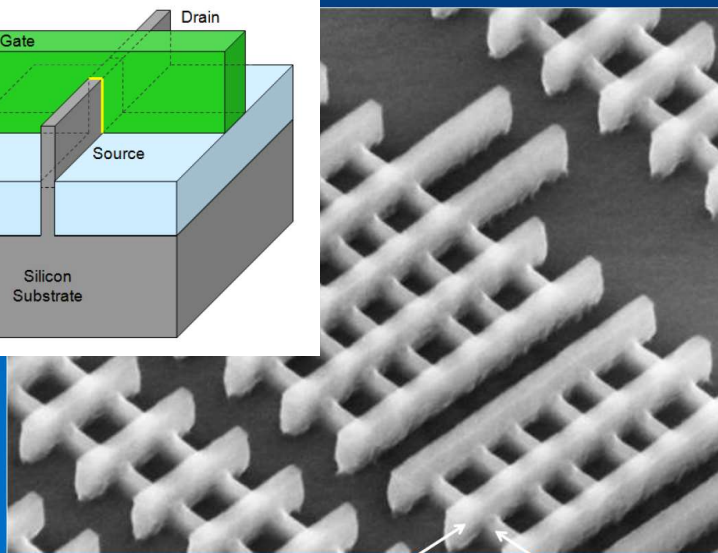
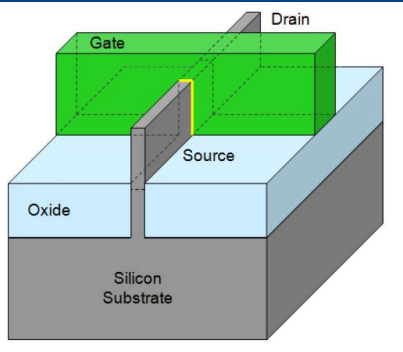
	High-k vs. SiO ₂	Benefit
Capacitance	60% greater	<i>Much faster transistors</i>
Gate dielectric leakage	> 100x reduction	<i>Far cooler</i>

intel

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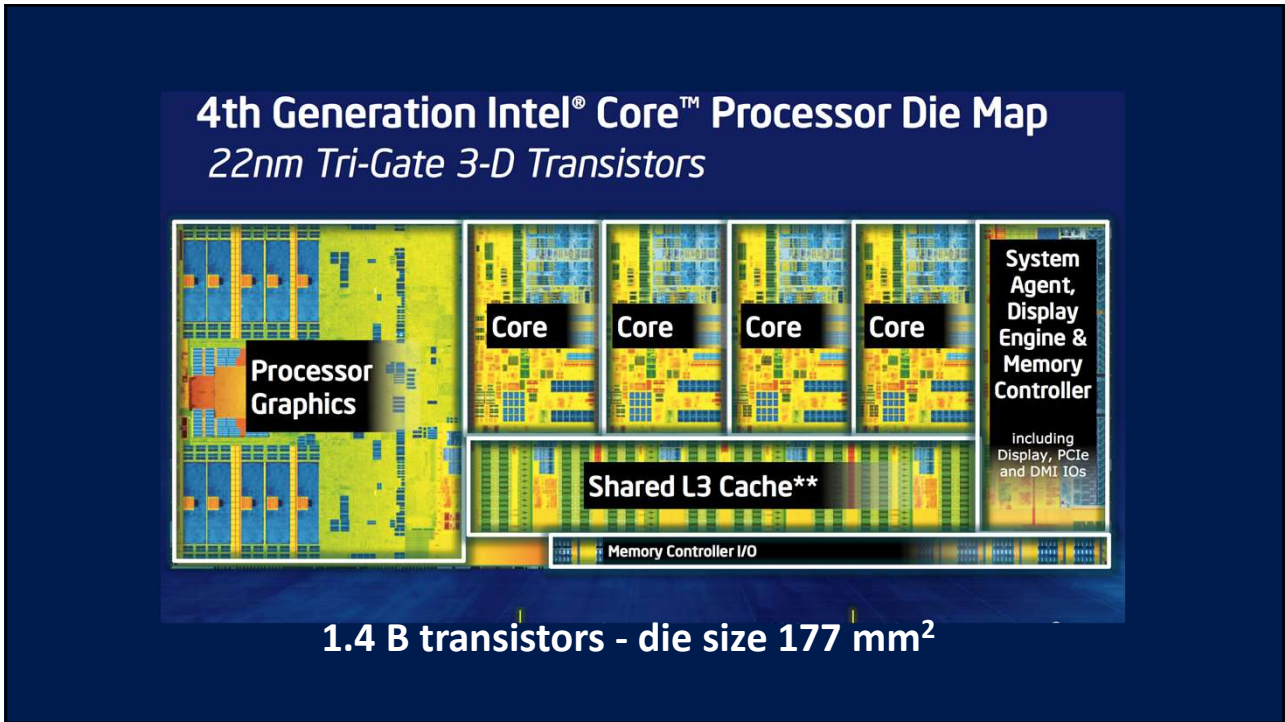
22 nm 3-D Tri-Gate Transistor



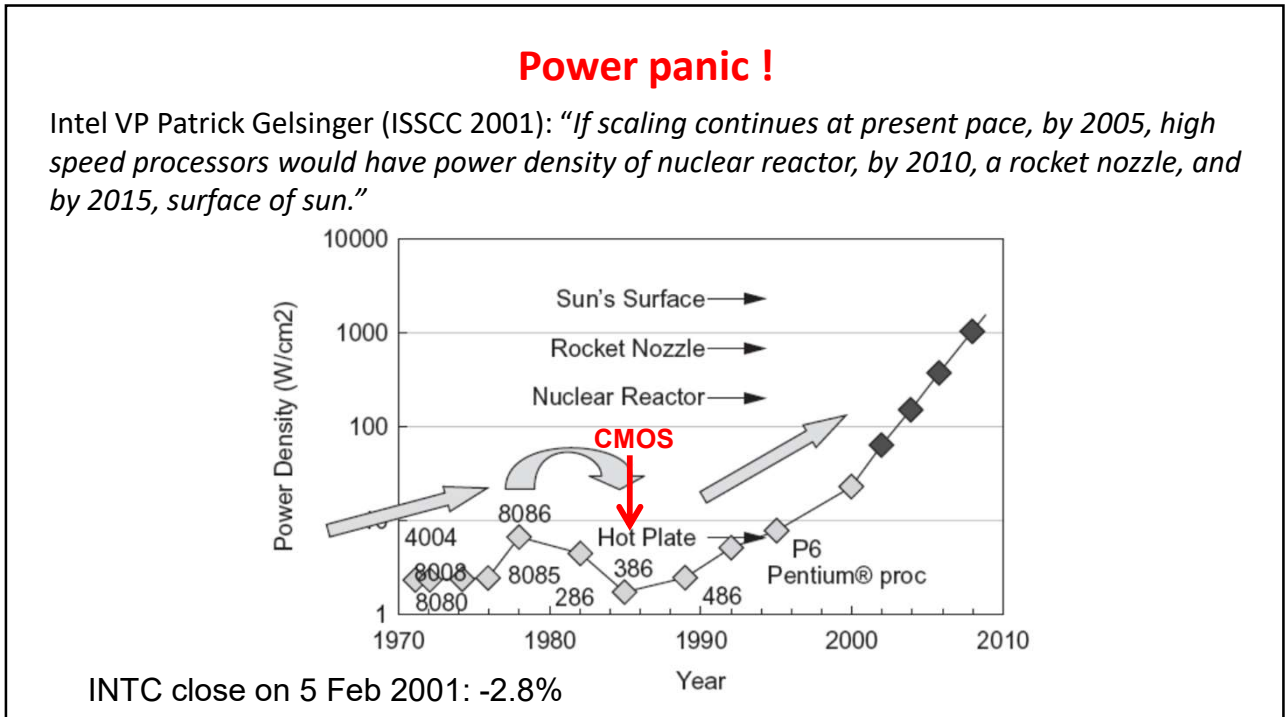
Gates

Fins

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Power consumption of microprocessor: 1985-2009

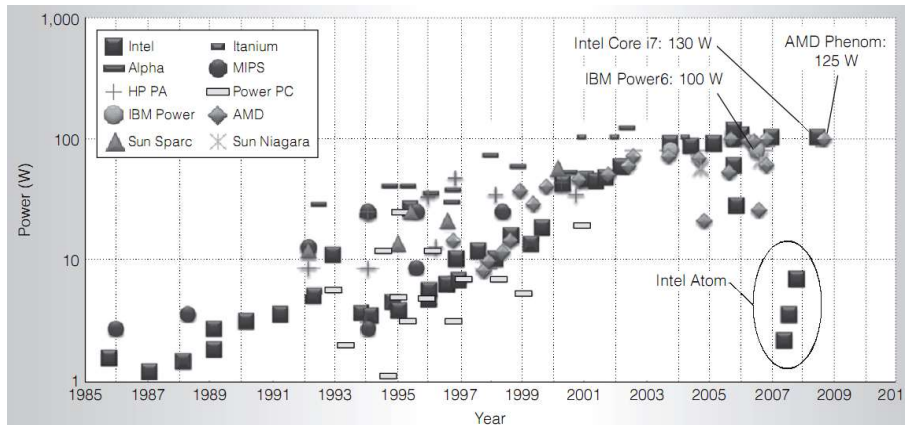
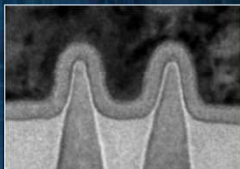


Figure from: O. Shacham et al., "Rethinking digital design: why design must change", IEEE Micro, pp. 9-24 Nov.-Dic. 2010.

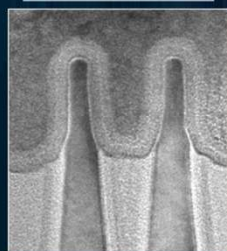
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3RD GENERATION FINFETS

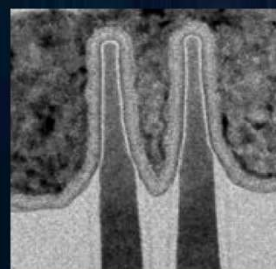
22 NM



14 NM



10 NM



10 nm Fins are ~25% taller and ~25% more closely spaced than 14 nm

TECHNOLOGY AND MANUFACTURING DAY



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